



# Intelligent Vibration | Locking Force Monitoring Solutions



# Table of Contents

**01** Introduction

**02** Solution Background

**03** Features and Benefits

**04** Scope of Application

**05** Customization Scope

**06** Application Examples

**07** Collaboration Process

**08** Contact Us



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# Do you encounter the same issues in your manufacturing process?

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## Limitations of Traditional Methods

Traditional locking force and vibration monitoring rely on manual experience, lacking real-time monitoring and alert capabilities.



## Lack of data integration and analysis.

No historical data records or data analysis capabilities, making it impossible to perform precise process optimization.



## Compatibility and installation issues.

Traditional sensors are bulky, difficult to install, and not suitable for diverse industrial environments.

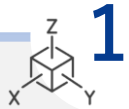


# 1. Solution Background

OncQue Corporation's latest series of force and vibration sensors integrates locking force and triaxial vibration monitoring technologies, providing revolutionary monitoring tools for industrial production and precision machining. This solution aims to optimize equipment performance through real-time data analysis, enabling preventive maintenance and enhancing production efficiency.



## 2. Features and Benefits



### High Sensitivity Torque Monitoring

Using strain gauges and full-bridge circuits, voltage signals proportional to the load force are generated, ensuring accuracy.



### Precise Vibration Data Feedback

Vibration anomaly monitoring quickly identifies issues such as tool breakage or collisions during equipment operation. By combining locking force data with vibration analysis, predictive maintenance and alerts are achieved.



### Customized Solutions

Based on the customer's specific application needs, we provide intelligent value-added services, combining customized software, firmware, and hardware designs to create a comprehensive, one-stop solution. Whether for varying locking force requirements or precise vibration monitoring, our solutions are adaptable, helping customers achieve efficient operations and enhanced value across diverse application scenarios.





# 3. Scope of Application



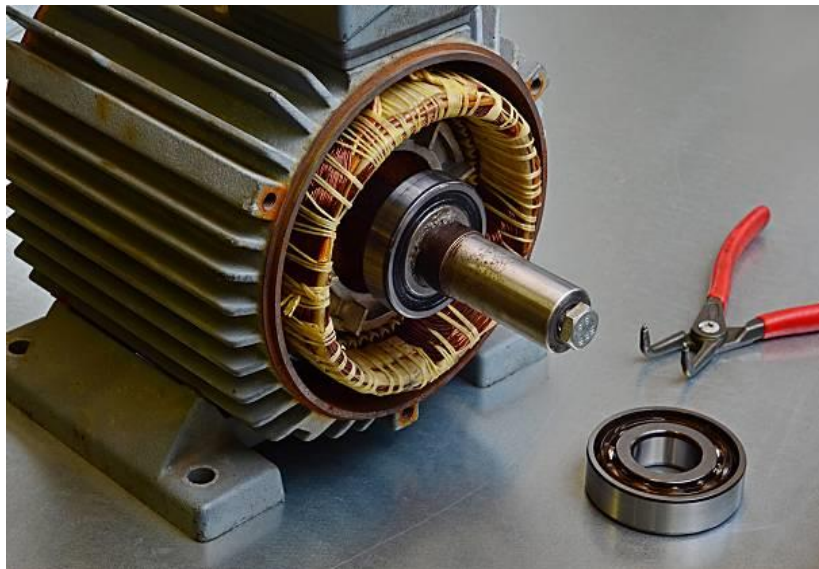
## Equipment Vibration Monitoring

Suitable for precision vibration measurement of linear rails, motors, and various types of automation equipment.



## Locking Force Platform Management

Real-time analysis of platform data to reduce equipment anomalies during machining, thereby minimizing defect rates.



## Smart Factory

Intelligent maintenance, combined with a database, predicts potential equipment issues and enables preventive maintenance.

# 4. Customization Scope

Vibration Sensing  
Locking Force Sensing



Customized According  
to Customer Needs

- Locking Force
- Vibration Amplitude
- Vibration Frequency
- Axis Count

Sensor Control Box



Customized According  
to Customer Needs

- Environmental Requirements
- Communication Protocol
- Wiring and Installation

Vibration and Locking Force  
Monitoring System

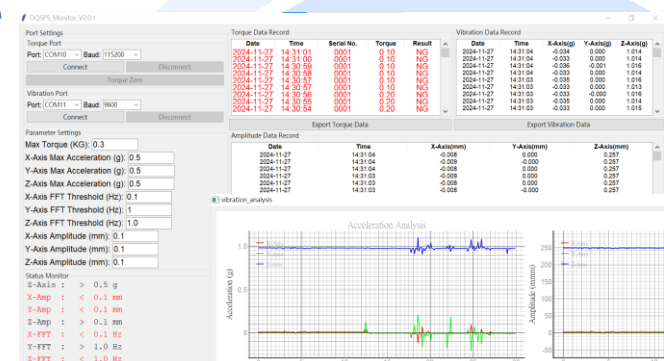


Customized According  
to Customer Needs

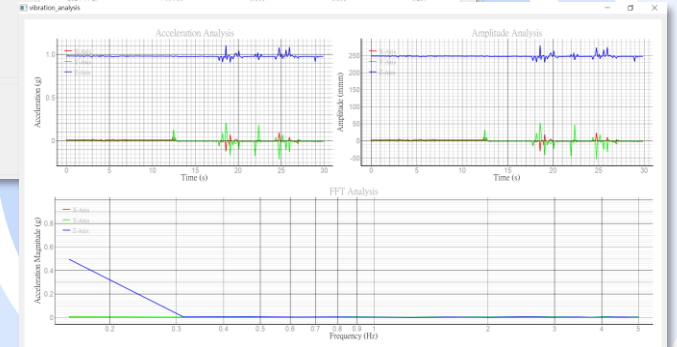
- Data Download Format
- Data Display Method
- Time and Limit Setting Determination
- Integration with Customer SPC Analysis Format

! Chatter Vibration Occurrence

Database File Creation



Signal Analysis





## 5. Application Examples

### Challenges Faced by Customers...

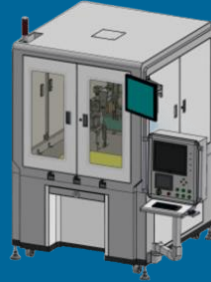
- Q<sub>1</sub> Unable to predict the magnitude of the applied torque?
- 2 Unable to determine if the machine is operating abnormally?
- 3 Unable to trace historical machining data?



Before



Torque Wrench  
Locking



Failure to apply the standard  
force during tightening.

Occurrence  
of the Issue

Measured  
**NG**

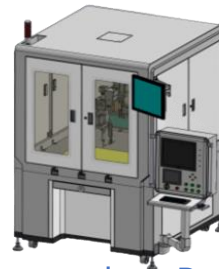
Measured  
**OK**



After



Locking Force / Vibration Sensor  
Integrated Sensor Control Box  
(Customer Requirement:  
Waterproof, Resistant to Cutting Fluid)



Mounted on Precision  
Machining Equipment  
Verify that the applied force  
meets the standards through  
data analysis.



Trace historical locking  
data to further  
optimize future  
strategies.

Select COM Port:	COM1	<input type="button" value="Connect"/>	<input type="button" value="Disconnect"/>	Threshold Torque:	0.5	<input type="button" value="Torque Unit"/>				
Enter Serial Number:	0000000000	Select Section:	YASDA-1	<input type="button" value="Open Scale Database"/>	<input type="button" value="Validate Set"/>					
Select Product Number:	3208-0004330	Save CSV to:	C:\Shenchen\shenchen\	<input type="button" value="Save as CSV"/>	<input type="button" value="Save Current Data as CSV"/>	<input checked="" type="checkbox"/> Disable Zero Buttons				
Date	Time	Serial Number	Section	ID	Torque	Result	X	Y	Z	Product Number
2024-06-14	15:01:00	000000000000	YASDA-1	7777	0.0	0	-0.026	-0.009	0.006	3208-0004330
2024-06-14	15:01:39	000000000000	YASDA-1	7777	0.0	0	-0.027	0.0	0.009	3208-0004330
2024-06-14	15:01:58	000000000000	YASDA-1	7777	0.0	0	-0.027	-0.003	0.004	3208-0004330
2024-06-14	15:02:27	000000000000	YASDA-1	7777	0.0	0	-0.019	-0.006	0.009	3208-0004330
2024-06-14	15:02:56	000000000000	YASDA-1	7777	0.0	0	-0.032	-0.01	0.004	3208-0004330
2024-06-14	15:03:25	000000000000	YASDA-1	7777	0.0	0	-0.029	-0.005	0.001	3208-0004330
2024-06-14	15:03:55	000000000000	YASDA-1	7777	0.0	0	-0.032	0.002	0.004	3208-0004330

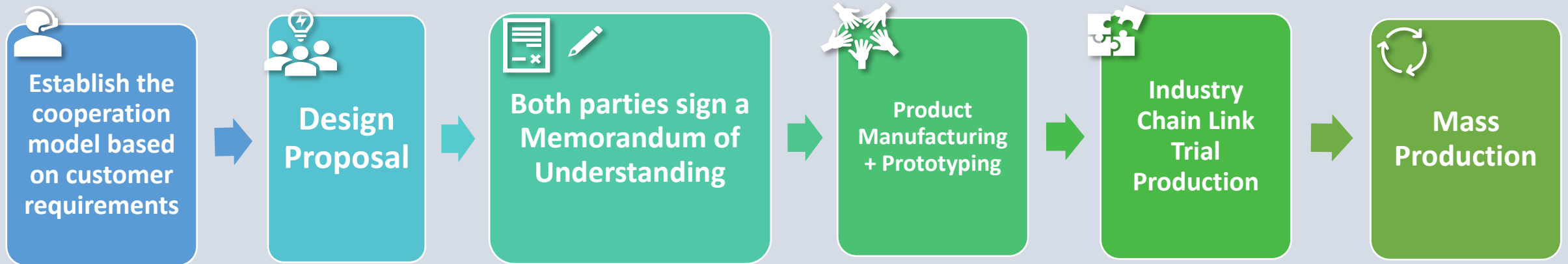
The system can instantly  
pinpoint the source of issues,  
enabling quick and efficient  
troubleshooting. At the same  
time, it effectively collects  
and records relevant data,  
providing support for  
subsequent analysis and  
improvements.



Occurrence  
of the Issue

Reduce inspection time and lower costs!

## 7、 Collaboration Process



**OncQue™**

# Thank you!

## Contact Us



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